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Leprint

D139-1019-012
Job Sheet 194148



Part No: D139-1019-012

Job Qty: 1 pcs

Part Name: AW139 Skylight Window, Clear - RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/25/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 11/10/19

Description:

Note: IIN-D139-1019 REV:F IPP REV:A 16.07.21 NEW ISSUE DD VERF:JFS IPP REV:B 17.01.03 IIN REVB DD
VERF:JLM IPP REV:C 17.01.03 IIN REVC DD VERF:JLM IPP REV:D 18.09.05 AS PER IIN REV:E DD
VERF:JFS IPP REV:E 19.07.23 AS PER IIN REV:F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	11/10/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
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							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
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							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S215427



Part: D139 - 1019 - 012

Job No: 194148

Serial No/Batch: S215427

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH16 - 30 Issue Ref: FA0267C SR038071

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Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN525-10R14	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	FM137351-1
D5621-042	Skylight Window Assembly, RH Clear	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5215188
D5650-041	Bushing Assembly	30 pcs (30 ea)	110-Packaging 1 - Pick Kit	5207575
D5654-1-105	Seal	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	3186509
D5674-1	Drill Bit	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5215192
NAS1149D0332J	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5209100
PR1425B1/2	Sealant	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5209064

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-10R14	24	292	0
	D5621-042	1	1	0
	D5650-041	30	107	0
	D5654-1-105	1	17	0
	D5674-1	1	2	0
	NAS1149D0332J	24	1,838	0
	PR1425B1/2	2	11	0

Part Specifications	
Specifications could not be found.	

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4.0 WEIGHT AND BALANCE

The following is the weight of the D139-1019-011/-012/-013/-014 Skylight Window Replacement Kit. It is the responsibility of the installer to account for the weight and balance of all removed parts.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D139-1019-011 <i>Skylight Window Replacement Kit, LH</i>	7.25 lb 3.26 kg	-24.2 in -0.62 m	-175.5 in lb -2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg
D139-1019-012 <i>Skylight Window Replacement Kit, RH</i>	7.25 lb 3.26 kg	+24.2 in +0.62 m	175.5 in lb 2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg
D139-1019-013 <i>Skylight Window Replacement Kit, LH</i>	7.25 lb 3.26 kg	-24.2 in -0.62 m	-175.5 in lb -2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg
D139-1019-014 <i>Skylight Window Replacement Kit, RH</i>	7.25 lb 3.26 kg	+24.2 in +0.62 m	175.5 in lb 2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg

5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -014	Part Number	Description
X				D139-1019-011	SKYLIGHT WINDOW REPLACEMENT KIT, LH (CLEAR)
	X			D139-1019-012	SKYLIGHT WINDOW REPLACEMENT KIT, RH (CLEAR)
		X		D139-1019-013	SKYLIGHT WINDOW REPLACEMENT KIT, LH (BRONZE TINT)
			X	D139-1019-014	SKYLIGHT WINDOW REPLACEMENT KIT, RH (BRONZE TINT)
1	1	1	1	D5654-1-105	WINDOW SEAL
1				D5621-041	SKYLIGHT WINDOW, LH (CLEAR)
	1			D5621-042	SKYLIGHT WINDOW, RH (CLEAR)
		1		D5621-043	SKYLIGHT WINDOW, LH (BRONZE TINT)
			1	D5621-044	SKYLIGHT WINDOW, RH (BRONZE TINT)
30*	30*	30*	30*	D5650-041	BUSHING
1	1	1	1	D5674-1	DRILL BIT
24*	24*	24*	24*	AN525-10R14	SCREW
24*	24*	24*	24*	NAS1149D0332J	WASHER
2	2	2	2	PR-1425	SEALANT (6 OUNCE SEMKIT, NOZZLES NOT INCLUDED)

* Extra hardware is provided.

Change Record

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Part Number: D139-1019-012

Description: SKYLIGHT REPLACEMENT WINDOW, RH

[illegible]